

JAYAWANT SHIRSHAN PRASARAK MANDAL'S

# Jayawantrao Sawant College of Engineering (Approved by AICTE, New Delhi, Govt of Maharashtra and Affiliated to University of Pune)



Prof.Dr.T.J. Sawant

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# Department of Engg. Sciences Industrial Visit Report

### Introduction

We take this opportunity to introduce, JSPM's Jaywantrao Sawant College of Engineering, Pune 28. established in 2004, as one of the self-financed Engineering Institutes, affiliated to Savitribai Phule Pune University, Pune; and approved by AICTE New Delhi, DTE and Government of Maharashtra.

The Institute offers undergraduate Engineering programs in Computer Engineering, Electronics & Telecommunication Engineering, Electrical Engineering, Information Technology and Mechanical Engineering.

In order to have rapport with industry trends, we have had arranged industry visit of F.E. (All) students to your esteemed organization. The visit will help the students to know about Emerging technologies & Quality service to Customers using environment friendly management which is part of their curriculum.

## **Details of Industrial Organization:**



Pune Mahanagar Parivahan Mahamandal Ltd.

Address:

PMT Building Shankar Sheth Road, Swargate, Pune – 411037 Maharashtra

### About PMPML

PMPML takes pride in being the lifeline of one of the fastest-growing cities in India – Pune. While the cultural capital of Maharashtra boasts of an enriching heritage and an expanding horizon, PMPML takes you on a journey through her crossroads of a glorious past and glitzy modernity. Be it for education, employment or entrepreneurship endeavors, Pune has become a center of excellence. A regular influx of people from all over the country and even outside requires an efficient public transportation system. PMPML by providing access through transport for educational, cultural, markets, economic activities, etc. plays a pivotal role in the sustainable development of the city. As a public transport service provider, we have been able to connect every nook and corner of the city in the most ecologically sustainable manner, by deploying the best in technology, while also making traveling safe and economic for our commuters.



## The History of Wheels

Pune's transportation system has developed gradually over the years. In the early 1940s, tangas were the only mode of transport. It was Pune Nagarpalika that conceived the idea of coming up with a public transport service. The dream took shape when the RTO permitted and M|s Silver Jubilee Motors was assigned the task. Back then there were just 4 routes with 20 buses plying across them. The fleet grew to 46 by 1948.

### Formation of PMT

Pune Nagarpalika, in its new Avatar as Pune Municipal Corporation, took charge of the bus service in 1950. Pune Municipal Transport (PMT) was thus started in compliance with the BPMC Act of 1949. The number of buses now stood at 57 and they were plying across 14 routes. By 1960, these figures had gone further up.

### Formation of PCMT

It was on 4th March 1974 that Pimpri Chinchwad Municipal Transport (PCMT) came into being. Their first depot started off with 8 buses plying between Pimpri village and Bhosari. The second one came up in 1988 at Gavhane Vasti, Bhosari and later shifted to Dhawade Vasti in Bhosari itself. By 1988, PCMT had 101 buses plying across 13 routes and 45 schedules.

### Formation of PMPML

With the aim of providing competent and better transport services to the citizens of Pune city and the adjacent city of Pimpri-Chinchwad, the Maharashtra Government has merged Pune Municipal Transport(PMT) and Pimpri-Chinchwad Municipal Transport(PCMT) into Pune Mahanagar Parivahan Mahamandal Ltd. The company was incorporated under the Companies Act, 1956. It was on 19th October 2007 that PMPML came into being as PMT and PCMT merged into a single entity. Ever since, PMPML has been dedicated towards providing commuters with a safe, affordable and convenient transportation service.



# Statistics on PMPML Electric bus Division

# PUNE MAHANAGAR PARIVAHAN MAHAMANDAL LTD. PUNE 37 E- Bus Service Statistical Report for the Month of FEB. 2023 [ FOR OFFICE USE ]

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2		Hadapsar	P.Station	Nigadi	Bhekrai	Baner	Wagholi	Total FEB. 2023	Total JAN. 2023
-	Total Number of buses held	15	93	70	100	70	106	454	458
2	Average Buses on road	15	16	89	16	69	103	443	444
6	Average Buses off road	0	2	2	3	-	3	11	14
4	Number of schedules planned	15	93	70	100	70	106	454	454
2	Average Number 0f schedule operated	15	91	89	76	69	103	443	444
9	Planned Schedules Kilometer	84000	520800	480500	602318	391878	632318	2711814	3042294
_	Effective Kilometer	66052	542946	402680	584543	389989	629909	2592890	2913374
	Daily average	2359	19391	14381	20877	13928	21667	92603	93980
	Kilometer Per Bus Per day (Vehicle Utilization)	157.27	213.09	211.49	215.22	201.86	210.36	209.04	211.67
8	8 Cancelled Kilometer	17948	-22146	77820	17775	1889	25639	118925	128919
	Daily average	641	161-	2779	635	19	916	4247	4159
	%of Cancelled Kilometer to Planned Scheduled Kilometer	21.37	4.25	16.20	2.95	0.48	4.05	4.39	424
6	9 Ticket Sale Earning (₹)	2704584	17427936	15069809	20838039	12954960	22137331	91132659	102565634
	Daily average of Eaming (₹)	96592	622426	538207	744216	462677	790619	3254738	3308569
=	10 Ticket Sale Eaming Per Kilometer.(EPK) (₹)	40.95	32.10	37.42	35.65	33.22	36.49	35.15	
	Earning / passenger / day in (₹)	14.18	15.68	14.88	14.18	14.39	16.05	15.03	14.84
	Load Factor on -								
	1) Ticket Sale in (₹)	66.99	52.52	61.23	58.33	54.35	59.70	57.51	57.60
	2) All Traffic Eaming (₹)	89.82	71.01	84.14	85.13	75.58	85.88	62.19	
-	1 % of fleet utilisation	100.00		97.14	97.00	98.57	71.17	97.58	
-	12 Total Ticket Sale Passengers	190751	1111392	1012951	1469093	900544	1378959	6063690	69
	Ticket Sale Passengers Per Day	6813	39693	36177	52468	32162	49249	216560	
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2	lo Particulars	Hadapsar	P.Station	Nigadi	Bhekrai	Baner	Wagholi	Total FEB. 2023	Total JAN. 2023
**	13 Number of Accidents (Hired Buses)								
	1. Fatal	0	0	0	0	0	0	0	0
	2. Major	0	0	0	0	0	2	2	0
	3. Minor	0	-	0	-	0	0	2	-
1000	4 insignificants	0	0	0	0	0	0	0	0
	Total Number of Accidents	0	-	0	-	0	2	4	-
	Rate of Accidents /1 lakh Kilometer	00.00	0.18	0.00	0.17	0.00	0.33	0.15	0.03
1	14 Electricity Conusmption in Unit	104953	743715	524443	715104	572105	850655	3510974	3597800
1000	E. Consumption Per Day	3748	26561	18730	25539	20432	30381	125392	116058
	Kilometer Per Unit (KMPU)	0.63	0.73	77.0	0.82	0.68	0.71	0.74	0.81
16	All Traffic Eaming (R)	3625953	23563138	20708221	30414814	18014671	31842685	98559971	110924734
	Daily Average (R)	129498	841541	739579	1086243	643381	1137239	3519999	3578217
	Earning per kms.(t) (Total EPK)	54.90	43.40	51.43	52.03	46.19	52.49	38.01	38.07
	Earning Per Bus per day (१)	8633	9248	10876	11198	9324	11041	7946	8029
-	17 Total Number of Passenger travelled	271067	1640623	1497925	1687988	1034725	1584424	7716753	8777674
	Passenger travelled per Day	9681	58594	53497	60285	36954	56587	275598	283151
	Average Passenger per Bus per day	645	644	787	621	536	549	622	638
	Earning per passenger per day (t)	13.38	14.36	13.82	18.02	17.41	20.10	12.77	12.64
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### JSCOE At PMPML Electric Bus Depot

For the visit purpose after completing approvals and formalities from Institute as well as PMPML, it was scheduled on 05/04/2023. Students were already informed the schedule of visit, accordingly students gathered early in the morning on visit day. For heading towards visit venues of buses were arranged.

On arrival at visit locations i.e. Bhekrainagar & Pune station Depot managers from PMPML welcomed the attendees from our Institute, Upon welcoming they were felicitated by Senior Teaching staff Dr. Sudhir Rangari With Prof. R. B. Wakchaure at Pune Station. Felicitation at Bhekrainagar was done by Prof. Santoshkumar Lawate with Prof. Kalyani Khobragade.

The Electric depots of PMPML Have Depot managers as well System Engineers from Olectra. Olectra Greentech Ltd is in contract with PMPML to run electric buses at various Depots around the PMC & PCMC area. The system Engineers deployed at the Electric Bus Depots are solely responsible all activities carried out upon buses. Except admin Division, all other sections dealing with Electric Bus are controlled by Olectra.

The System Engineers with their associates enthusiastically participated in explaining various systems in electric Buses. Students were divided into small groups and they were demonstrated with various Electric systems. While demonstration was going on it was astonishing to hear that the Battery cost of Electric Bus was around 50 lacs, and 2 batteries were used in Bus which costed around 1 Crore Rupees. Thus, the cost of bus on road reaches upto 1.5 to 2 crore rupees. After demonstration students were given a standalone cruise experience while keeping various systems on. The cruise Experience was useful for students to understand integration of various vehicular systems on board in actual working. Students were surprised to see the instrumentation system demonstrating the real time GPS tracking system which was used to integrate into various passenger services. After the cruising on board students were allowed to have refreshment available inside the Depot before rushing to the service pit area.

When students were taken to service pit area the buses taken for maintenance were seen. In service pit area all routine and accidental maintenance with servicing of buses is done. Student were also had demonstration on various parts of vehicle. At last thanking ceremony was conducted and students were instructed to head towards college buses for return.

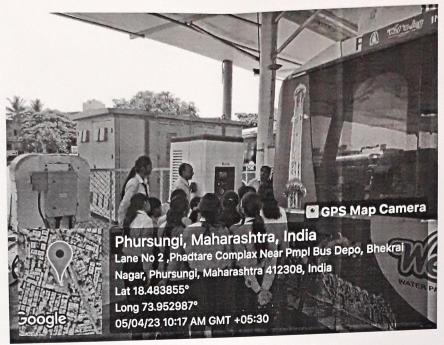
# Glimpses of Visit



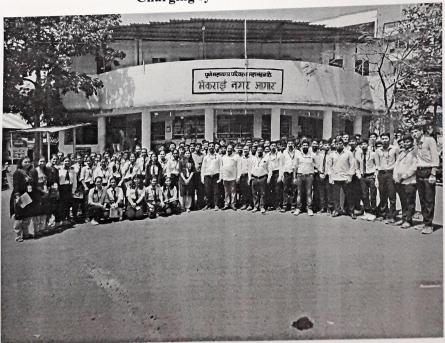
Expert Explaining the charging system



Student at PMPML Bhekrainagar



Charging system with transformer



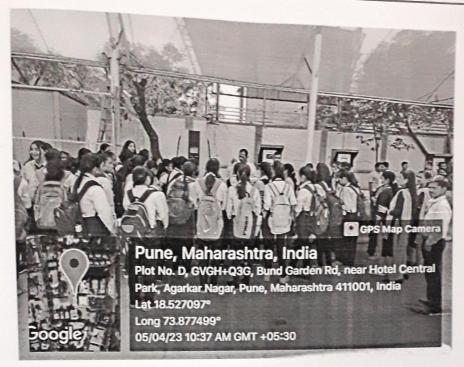
**Group Image of Attendees** 



Felicitation of Depot Manager



**Briefing by Expert** 



# Demonstration of charging system



Group image of attendees at Pune Station

# **Vehicle Specifications**



	Vehicle Dimensions
GVM (kg)	18000
LxWx H (mm)	12000/2520 x 3340
Floor Height	400
Seating Capacity	39 + Driver
	Chassis
Maximum Power	180 kW
Maximum Torque	800 Nm
Transmission/Gear	Automatic Transmission
Brake System	Disk Brake with ABS
Steering System	Power-assisted
Suspension Type	Front and Rear Air Suspension
Tyre Size	295/80 R22.5
Kneeling Mechanism	Yes

	Battery
<b>Battery Specification</b>	Li-ion Phosphate Battery
Electrical	Available
Regeneration	
	Vehicle Performance
Range	Up to 300 km
Charging Time	4-5 Hours.
Max Speed (kmph)	70 (With Speed Limiting Device)
Acceleration	0-30 (kmph) < 10.5
	Bus Body
<b>Body Description</b>	Meeting AIS 052 Specification
Air Conditioner	Available
	Charging Adapter
Charging Mode	AC Charging <= 80 kW
Input Voltage	3 Phase AC
Install Form	Wall-mounted
	Safety
<b>Protect Function</b>	Short Circuit Protection / Over-temperature Protection /
	Lightning Protection

### **Additional features**

- 1. UBS 2 standard
- 2. Temperature sensors in battery
- 3. Longer range with single charge upto 200 km
- 4. Battery management system to ensure optimal performance
- 5. Used in more than 60,000 operational buses world-wide
- 6. Battery cooling system

- 7. Fire proof batteries and electric powertrain
- 8. Long life with minimal maintenance
- 9. Automatic fire extinguisher in battery pack
- 10. Low energy consumption per km enabled by BYD in-built motor
- 11. Electricity leakage sensors for batteries to hi tension wires



Olectra's Joint venture for Manufacturing Electric Buses

# Vote of Thanks

We behalf of Students and Faculty members, from Engineering Sciences Department Express our sincere gratitude towards Campus Directors Dr. V. A. Bugade & Dr. S. S. Sawant for providing all the facilities for Industrial Visit.

We are also thankful to our Principal Dr. R. D. Kanphade for constant direction and support. We also take this opportunity to thank our transport Co-ordinator Mr. Parbat & Consider the Industrial visit to be successful in gaining relevant knowledge to students.

Prof. S. A. Lawate

Visit Co-Ordinator

Dr. M. S. Gardi

FE Co-Ordinator

Dr. A. B. Gawand